



4 FLUTE, DOUBLE END NON-CENTER CUTTING



TOOL	EDP	MAT	SIZE	SHANK	LOC	OAL	FLUTES
D-2421	11878	M42	21/32	3/4	1-5/8	5-5/8	4
D-2422	11880	M42	11/16	3/4	1-5/8	5-5/8	4
D-2423	11882	M42	23/32	3/4	1-5/8	5-5/8	4
D-2424	11884	M42	3/4	3/4	1-5/8	5-5/8	4
D-2826	11888	M42	13/16	7/8	1-7/8	6-1/8	4
D-2828	11892	M42	7/8	7/8	1-7/8	6-1/8	4
D-3230	11896	M42	15/16	1	1-7/8	6-3/8	4
D-3232	11900	M42	1	1	1-7/8	6-3/8	4

- ▶ Used for general purpose milling in most materials of medium and tough alloy materials such as stainless steel, nickel base alloy, brass, iron etc.
- ▶ Not to be used for plunge cutting.

Tolerance +.002/-0.000. If shank and mill diameters are the same, tolerance is +.0000/-0.0025



4 FLUTE, DOUBLE END BALL END



TOOL	EDP	MAT	SIZE	SHANK	LOC	OAL	FLUTES
DD-1204-B	11950	M42	1/8	3/8	3/8	3-1/8	4
DD-1205-B	11952	M42	5/32	3/8	7/16	3-1/8	4
DD-1206-B	11954	M42	3/16	3/8	1/2	3-1/4	4
DD-1207-B	11956	M42	7/32	3/8	9/16	3-1/4	4
DD-1208-B	11958	M42	1/4	3/8	5/8	3-3/8	4
DD-1209-B	11960	M42	9/32	3/8	11/16	3-3/8	4
DD-1210-B	11962	M42	5/16	3/8	3/4	3-1/2	4
DD-1211-B	11964	M42	11/32	3/8	3/4	3-1/2	4
DD-1212-B	11966	M42	3/8	3/8	3/4	3-1/2	4
DD-1616-B	11968	M42	1/2	1/2	1	4-1/8	4
DD-2020-B	11970	M42	5/8	5/8	1-3/8	5	4
DD-2424-B	11972	M42	3/4	3/4	1-5/8	5-5/8	4
DD-3232-B	11976	M42	1	1	1-7/8	6-3/8	4

- ▶ Used for radius or contouring part surfaces.
- ▶ Design to cut materials ranging from nickel base alloy, stainless, tough alloys and abrasive materials.

Tolerance +.0005/-0.0005. If mill diameter is greater than 5/8", tolerance is +.001/-0.001

COATINGS: To order coated tools, add TiN, TiCN, or AlTiN after the tool name or change the first digit of the EDP to 2 for TN, 4 for TiCN, or 5 for AlTiN.

